VICTORY ENERGY

Full Steam Ahead!

FIRETUBE BOILERS

Industrial-duty Design

2, 3 and 4-pass Configurations

Excellence in the Making

Every FRONTIER® firetube boiler is produced against a companywide "Concept to Completion" credo that exists from project inception through to boiler commissioning and start-up. Our manufacturing facilities are equipped to deliver on the diversity of firetube applications across multiple industries.

Our firetube team works seamlessly from in-house engineering and project management on through to manufacturing, logistics and field service to deliver a flawless product. Victory Energy controls the quality and timeliness on all project engagements to ensure that the product arrives on time and on budget.

WETBACK SERIES

Quality materials and superior construction is essential to producing top of the line firetube systems that are engineered to be the most reliable boilers in the world.

Victory Energy offers a complete line of standard and custom-engineered firetube systems that are designed to deliver proven performance and crucial efficiencies.



Rifled tubes are used on 3-pass

boilers for optimum efficiency

Advanced Energy Solutions

From the beginning, the goals of Victory Energy have been to be a single-source solutions provider backed by world-class service. Today, we are a leading boiler supplier, offering proven energy solutions through advanced technologies and stateof-the-art manufacturing.



Dedicated manufacturing facility in Cushing, Oklahoma

Deep turn-around for ease of maintenance and lower pressure drop.

22-gage Stainless

2-inch Mineral Wool

covering the entire

shell

Steel jacket with

Generous furnace volume assures complete, adequate combustion and p. lower NO_X levels.

e assures | bustion and Heavy (extreme) duty skid to support boiler package. Tubes are rolled and beaded with a 3/4" to 7/8" ligament for maximum strength.



Double davit doors for minimum space requirements.

Burners will be factory mounted and come totally wired with required controls.



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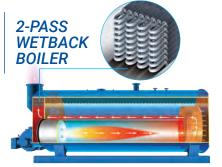
2, 3 and 4-pass Configurations

All 2-pass boilers include a shop-assembled enhanced heat recovery system which is also available for 3-pass boilers.

3-PASS

BOILER

WETBACK



MODEL	MAX CAP	HEIGHT	WIDTH	LENGTH
F2-2001	6,900 PPH	104"	89"	209"
F2-2501	8,625 PPH	104"	89"	235"
F2-3001	10,350 PPH	108"	93"	243"
F2-3501	12,075 PPH	114"	102"	240"
F2-4001	13,800 PPH	114"	102"	258"
F2-5001	17,250 PPH	124"	112"	258"
F2-6001	20,700 PPH	124"	112"	282"
F2-7001	24,150 PPH	128"	116"	290"
F2-7501	25,875 PPH	128"	116"	302"
F2-8001	27,600 PPH	128"	116"	316"
F2-9001	31,050 PPH	134"	122"	296"
F2-10001	34,500 PPH	134"	122"	320"
F2-1100 ²	37,950 PPH	140"	125"	260"
F2-1200 ²	41,400 PPH	140"	125"	278"
F2-1300 ²	44,850 PPH	144"	129"	290"
F2-1400 ²	48,299 PPH	144"	129"	302"
F2-1500 ²	51,749 PPH	144"	129"	326"
F2-1600 ²	55,199 PPH	148"	133"	326"
F2-1700 ²	58,699 PPH	148"	133"	342"
F2-1800 ²	62,099 PPH	148"	133"	358"
F2-2000 ²	69,000 PPH	160"	147"	323"
F2-2200 ²	75,900 PPH	160"	147"	341"
F2-2500 ²	86,250 PPH	160"	147"	377"

Note: 1200 thru 1,000 HP Dimensions are "overall" including burner.

Trim mounted on one side only.

 $^{2}\mathrm{1100hp}$ – 2,500 HP Dimensions do not include burner.

Burner selection will determine "overall" length.

Please contact Factory for specific dimensions. For pressures exceeding 300 PSIG, please consult factory.

MODEL	MAX CAP	HEIGHT	WIDTH	LENGTH
F3-2001	6,900 PPH	102"	90"	210"
F3-250 ¹	8.625 PPH	102"	90"	241"
F3-300 ¹	10,350 PPH	102"	90"	270"
F3-3501	12,075 PPH	108"	99"	278"
F3-400 ¹	13,800 PPH	119"	110"	263"
F3-500 ¹	17,250 PPH	119"	110"	305"
F3-6001	20,700 PPH	125"	116"	301"
F3-700 ¹	24,150 PPH	133"	124"	297"
F3-7501	25,875 PPH	133"	124"	305"
F3-8001	27,600 PPH	133"	124"	319"
F3-9001	31,050 PPH	141"	132"	324"
F3-10001	34,500 PPH	141"	132"	343"
F3-1100 ²	37,950 PPH	153"	139"	303"
F3-1200 ²	41,400 PPH	153"	139"	313"
F3-1300 ²	44,850 PPH	153"	139"	323"
F3-1400 ²	48,299 PPH	165"	153"	319"
F3-1500 ²	51,749 PPH	165"	153"	325"
F3-1600 ²	55,199 PPH	165"	153"	341"
F3-1700 ²	58,649 PPH	165"	153"	355"
F3-1800 ²	62,099 PPH	165"	153"	371"
F3-2000 ²	69,000 PPH	169"	157"	390"
F3-2200 ²	75,900 PPH	169"	157"	390"
F3-2500 ²	86,250 PPH	169"	157"	390"

Note: ¹200 thru 1,000 HP Dimensions are "overall" including burner.

Trim mounted on one side only.

 $^{2}\mathrm{1100hp}$ – 2,500 HP Dimensions do not include burner.

Burner selection will determine "overall" length.

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MODEL	MAX CAP	HEIGHT	WIDTH	LENGTH
F4-2001	6,900 PPH	102"	90"	216"
F4-2501	8,625 PPH	102"	90"	248"
F4-3001	10,350 PPH	108"	96"	242"
F4-3501	12,075 PPH	108"	96"	270"
F4-400 ¹	13,800 PPH	119"	110"	251"
F4-5001	17,250 PPH	119"	110"	290"
F4-600 ¹	20,700 PPH	125"	113"	303"
F4-7001	24,150 PPH	133"	124"	287"
F4-750 ¹	25,875 PPH	133"	124"	300"
F4-8001	27,600 PPH	141"	132"	300"
F4-9001	31,050 PPH	141"	132"	313"
F4-10001	34,500 PPH	141"	132"	338"
F4-1100 ²	37,950 PPH	155"	139"	295"
F4-1200 ²	41,400 PPH	155"	139"	318"
F4-1300 ²	44,850 PPH	155"	139"	327"
F4-1400 ²	48,299 PPH	165"	153"	306"
F4-1500 ²	51,749 PPH	165"	153"	324"

Note: ¹200 thru 1,000 HP Dimensions are "overall" including burner.

Trim mounted on one side only.

 $^21100 hp$ – 1,500 HP Dimensions do not include burner. Burner selection will determine "overall" length.

Please contact Factory for specific dimensions.

For pressures exceeding 300 PSIG, please consult factory.

