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## RHP600 – RHP750 Steam Boiler Series





### **Applications**

- Dry Cleaning
- Food Service
- Laboratories
- Automotive Industry

### **Features**

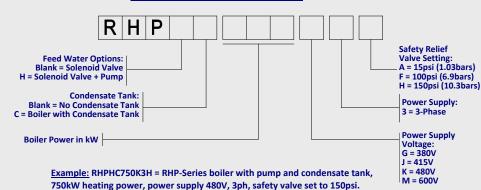
- Maximum safety relief valve setting 150psi
- All boilers are manufactured in accordance with the requirements of the A.S.M.E. Boiler and Pressure Vessel Code and A.S.M.E. CSD-1. Each boiler bears the National Board Stamp "S".
- High quality saturated steam, operating pressure range 0 – 135psig
- Heavy duty carbon steel pressure vessel. Vessel jacket and electrical enclosure made from black painted carbon steel
- Large selection of optional equipment

### **Standard Equipment of Each Boiler Includes:**

- A.S.M.E. pressure relief valve
- Two (2) boiler bottom blowoff valves (one quick-opening and one slow opening) as per A.S.M.E. Code B31.1
- 4" flanged class 150# carbon steel steam outlet valve
- High pressure feed pump in RHPH- and RHPHC-models
- One (1) primary high pressure cutoff control with automatic reset and one (1) secondary high pressure cutoff control with manual reset
- One (1) primary low water cutoff control with automatic reset and one (1) secondary low water cutoff with manual reset
- PID-step controller with 10 heating stages
- Digital readout of the operating pressure
- Magnetic contactors
- Internal branch circuit fusing
- Main supply power distribution block
- Indicator lights for POWER, REFILLING, HEATING, ALARMS and Automatic Boiler Blowoff Status

HEATING POWER kW	STEAM CAPACITY lbs/hr (kg/hr) <sup>(3)</sup>	ВНР	VOLTAGE <sup>(1)</sup> 50/60Hz	PHASE	NUMBER OF HEATING STAGES	SHIP WT. <sup>(2)</sup> Ibs (kg)	PRESSURE VESSEL CAPACITY GAL. (L)	OPERATING PRESSURE RANGE psig (bar)	Steam Outlet Size
600 KW	2049 (928)	60	380/415/480/600	3	10	2,780 (1259)	179 (677)	0-135 (0 – 9.3)	4" FLANGED
750 KW	2561 (1160)	75	380/415/480/600	3	10	2,820 (1278)	179 (677)	0-135 (0 – 9.3)	4" FLANGED

## **Model Number Key**



(1) Each boiler model requires two (2) power supplies: Primary heating power and secondary control voltage. Nominal control voltage is 120V, 50/60Hz. Boiler models rated for 380V and 415V are equipped with control voltage transformers that require 220/240V applied to their primary side in order to provide the 120V AC control voltage to the boiler. As an option, all boiler models can be equipped with control voltage transformers so that only the heating power supply needs to be connected to the boiler.

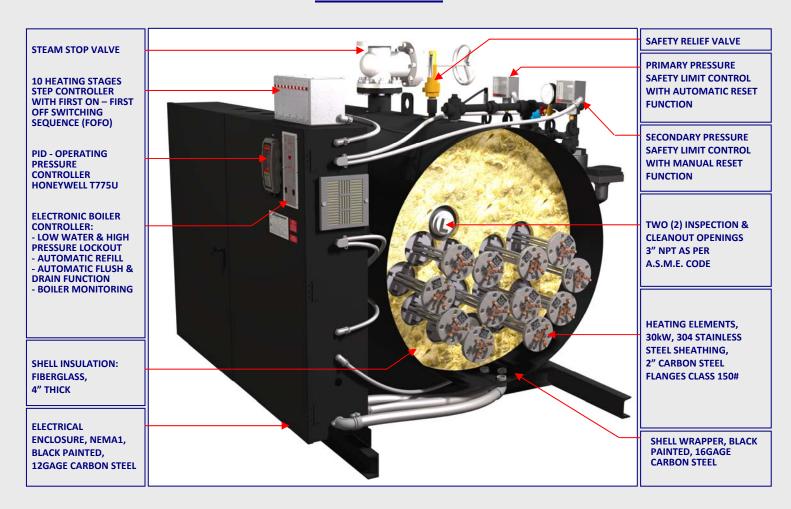
(13) On boiler equipped with condensate tank, add 250lbs (113kg) to shipping weight

(3) The STEAM CAPACITY listed above is based on the evaporation rate from and at 212°F, at 0 psig. If the boiler feed water temperature is 50°F, then the STEAM CAPACITY for each model listed above is approximately 15% lower.

## **Electrical Specifications**

HEATING POWER				AMP DRAW	MIN REQ. N.E.C.	INTERNAL ELEMENT	NUMBER & SIZES OF	NUMBER & SIZE OF ELEMENTS	POWER SU	IPPLY		POWER SUPPLY	POWER S	
kW	VOLTAGE	PHASE	FREQU.	A	SERVICE	WIRING  AWG (mm²)	CONTAC- TORS (RES. LOAD)	ELEMENTS	FIELD TERMINAL MAX. CONDUCTOR SIZE	POWER SUPPLY CONFIG.	FUSED	BOILER POWER SUPPLY		BOILER POWER SUPPLY2
600	380	3	50	911.6	1,140.0	8 (8.35)	20 x 75A	20 x 30kW, 380V, 3ph	12 x 350MCM	2	DISCONNECT SWITCHES (NOT PROVIDED)		1, 1, 1, 1	
	415	3	50	834.7	1,044.0	8 (8.35)	20 x 50A	20 x 30kW, 415V, 3ph	12 x 300MCM	2	(NOT PROVIDED)	777	7-7-7	777
	480	3	60	721.7	902.0	8 (8.35)	20 x 50A	20 x 30kW, 480V, 3ph	12 x 250MCM	2		-	-  -  -  -	
	600	3	60	577.4	722.0	10 (5.30)	20 x 50A	20 x 30kW, 600V, 3ph	6 x 500MCM	1				
750	380	3	50	1139.5	1425.0	8 (8.35)	25 x 75A	25 x 30kW, 380V, 3ph	12 x 500MCM	2		├-H-  <del> </del>	├-  -  -  -;	++ -  -
	415	3	50	1043.4	1305.0	8 (8.35)	25 x 50A	25 x 30kW, 415V, 3ph	12 x 500MCM	2	BOILER			
	480	3	60	902.1	1128.0	8 (8.35)	25 x 50A	25 x 30kW, 480V, 3ph	12 x 350MCM	2	POWER SUPPLY TERMINALS	*** *** ***	********	*** *** ***
	600	3	60	721.7	903.0	10 (5.30)	25 x 50A	25 x 30kW, 600V, 3ph	12 x 250MCM	2	TETOMINES			

## **Construction**



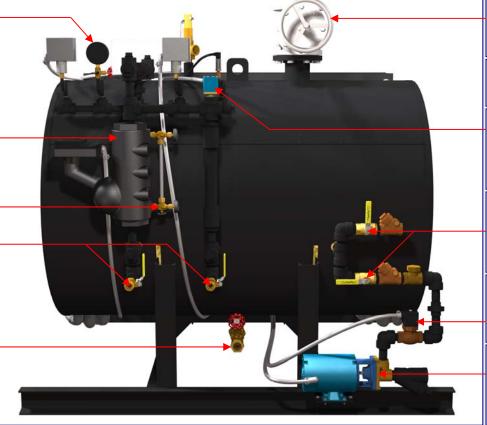
PRESSURE GAUGE WITH 3-WAY INSPECTION VALVE

AUTOMATIC WATER
REFILL & PRIMARY LOW
WATER CUT-OFF
CONTROLLER WITH
AUTOMATIC RESET
FUNCTION, MCDONNEL &
MILLER MODEL 157S

**WATER LEVEL GAUGE** 

EXTERNAL WATER
COLUMN DRAIN
BALL VALVES ¾" NPT

BOILER BOTTOM
BLOWOFF VALVES:
1 X 1-1/4" NPT QUICKOPENING BALL VALVE
&
1 X 1-1/4" NPT SLOWOPENING Y-VALVE
OR
MOTORIZED BALL VALVE
IF BOILER IS EQUIPPED
WITH AN AUTOMATIC
BOILER BLOWOFF OPTION



STEAM OUTLET VALVE: 4" FLANGED CLASS 150#

PRESSURE TRANSDUCER FOR PID-OPERATING PRESSURE CONTROLLER

SECONDARY LOW WATER CUT-OFF SENSOR FOR BOILER CONTROLLER

BOILER FEED WATER SHUTOFF VALVES

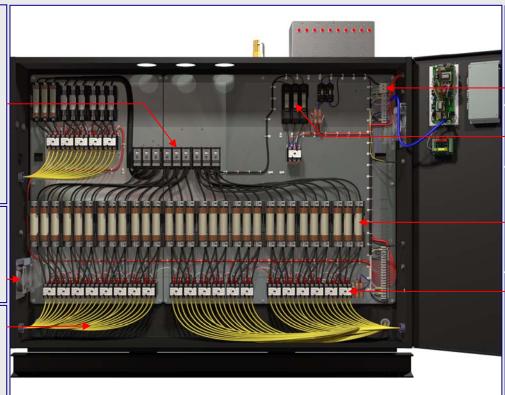
BOILER FEED WATER SOLENOID VALVE ON RHP- & RHPH MODELS

HIGH PRESSURE BOILER FEED WATER PUMP

FIELD TERMINALS FOR
POWER CIRCUITS;
NUMBER AND SIZE OF
TERMINALS PROVIDED
PER CIRCUIT AND PHASE
DEPENDS ON BOILER
MODEL
(REFER TO ELECTRICAL
SPECIFICATION TABLE ON
PAGE 2)

ELECTRICAL ENCL.
COOLING FAN

HEATING ELEMENT WIRING, RATED 125°C MINIMUM



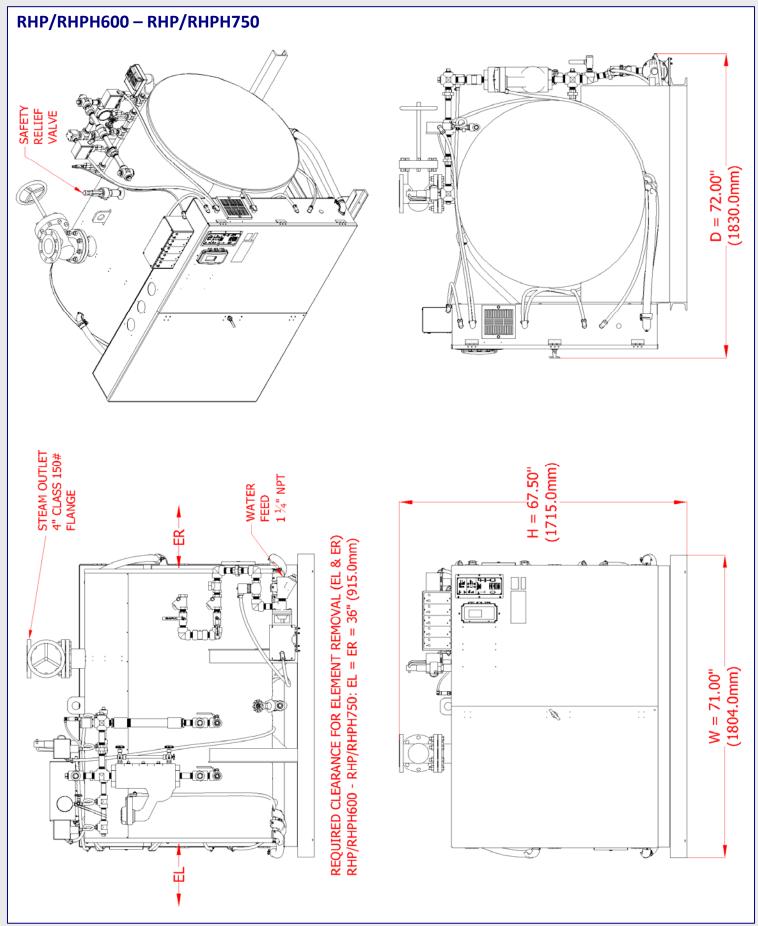
FIELD TERMINAL FOR CONTROL VOLTAGE HOOKUP; NOT NEEDED WHEN A CONTROL VOLTAGE TRANSFORMER (OPT1011)

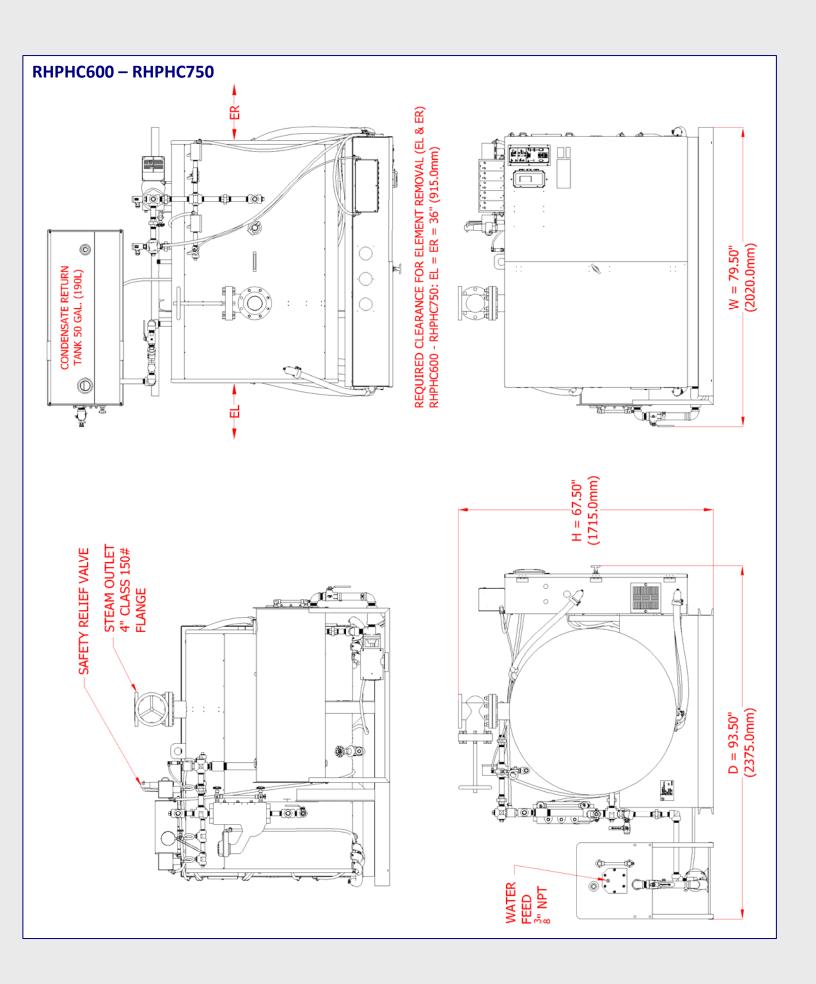
BOILER FEED WATER PUMP FUSING; UL CLASS RK5

HEATING ELEMENT CIRCUIT FUSING; UL CLASS K STANDARD OR UL CLASS J OPTIONAL

HEATING ELEMENT
CIRCUIT MAGNETIC
CONTACTORS, RATED
MIN. 250,000 CYCLES AT
FULL RATED ELECTRICAL
LOAD

## **Dimensional Drawings (approximate)**





### **Optional Equipment**

### 1. <u>Timer Controlled Boiler Blowoff System, #OPT1001:</u>

Digital Timer
PART# 03893

Program boiler blowoff day time and duration

**Programmable** 

When boiler blowoff time is reached:

- Boiler control circuits turn off automatically
- Boiler Blowoff Valve opens



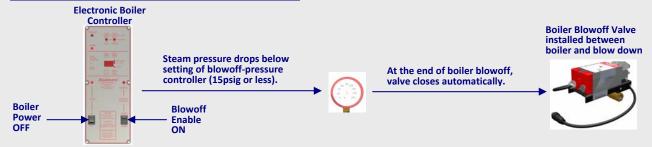
**Boiler Blowoff Valve** 

installed between

At the end of boiler blowoff:

- Boiler Blowoff Valve closes
- Boiler control circuits turn on automatically
- The water level in boiler restores
- Boiler resumes operation automatically

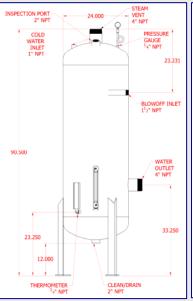
### 2. Automatic Flush & Drain System, #OPT1016



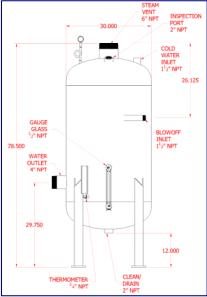
#### 3. Blowdown Tank: #BTANK-750-USA & BTANK-750-CRN

- Designed in accordance with the National Board Guide for Blowoff Vessels NB-27
- Designed and manufactured in accordance with the requirements of the A.S.M.E. Boiler and Pressure Vessel Code Section VIII, Division 1. Each Blowdown tank bears the National Board Stamp "U". The design pressure as per NB-27 is 50psig.
- BTANK-750-CRN meets also the Canadian Standard CSA-B51.1 Boiler, Pressure Vessel and Pressure Piping Code

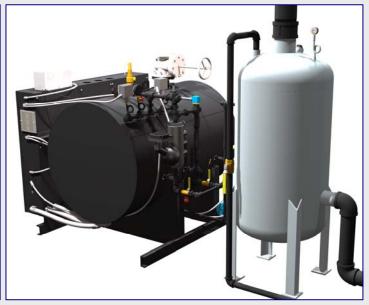
**#BTANK-750-USA for all countries except Canada** 



#BTANK-750-CRN for Canada



Typical Blowdown Tank Installation; RHPH750 model shown with BTANK-750-CRN



### 4. Control Voltage Transformer

When using this option, only the main power supply is required to operate the boiler.

Boiler Voltage	Transformer Option Part Number
380V	OPT1011 – 380RHP
415V	OPT1011 – 380RHP
480V	OPT1011 – 480RHP
600V	OPT1011 – 600RHP

# 5. <u>Timer Controlled Boiler</u> On/Off #OPT1017



Program timer to turn boiler ON/OFF automatically