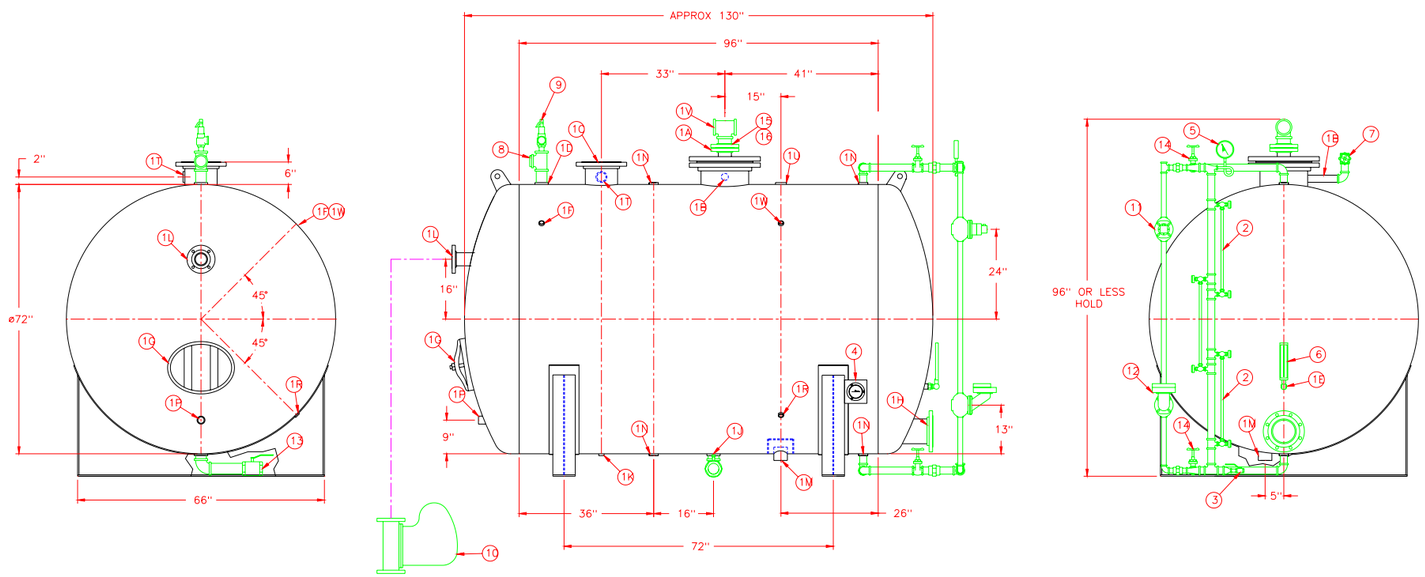

SPECIAL FAB NOTES:
–

SPECIFICATIONS:

*POST WELD HEAT TREAT	NONE
• DESIGN PRESSURE	50 PSIG
• DESIGN TEMPERATURE	400°F
• TEST PRESSURE	PER ASME
• CORR. ALLOWANCE	.0000 IN.
• ADDITIONAL NDE	NONE

ASME CODE CONSTRUCTION WITH CERTIFICATION, IN ACCORDANCE WITH LATEST EDITION & ADDENDA

MATERIAL SPECIFICATIONS:

• SHELL & HEADS	SA516-70
• FLANGES	SA105
• COUPLINGS	SA105
• PIPE (NOZZLES)	SA106

SHIPMENT BREAK POINTS:

- A — WATER INLET PIPING
- B — WATER COLUMN
- C — PUMP SUCTION
- D — TANK STAND

WEIGHTS:

XXX (lbs)	EMPTY
XXX (lbs)	FLOODED

NOTES:

1) DUE TO SHIPPING CLEARANCES, TANK WILL BE REMOVED AFTER ASSEMBLY. ANY WATER COLUMNS WILL BE REMOVED AFTER ASSEMBLY. ANY WATER COLUMNS WILL BE REMOVED AND MATCH-MARKED FOR EASY FIELD RE-ASSEMBLY.
2) ALL PIPING & WIRING IS FACTORY INSPECTED FOR TIGHTNESS. HANDLING DURING SHIPMENT MAY LOOSEN & MISALIGN COMPONENTS. THE FACTORY ASSUMES NO RESPONSIBILITY FOR LEAKS, MISALIGNMENT OR ANY OTHER CONSEQUENTIAL LIABILITY ARISING FROM SITUATIONS BEYOND ITS CONTROL. IT IS STRONGLY RECOMMENDED THAT ALL JOINTS, UNIONS & COUPLINGS BE CHECKED FOR TIGHTNESS AND ALIGNMENT AFTER INSTALLATION TO INSURE PROPER PERFORMANCE.
3) STEAM PRESSURE REDUCING VALVE PIPING TO BE BY OTHERS, IN THE FIELD, IN ACCORDANCE WITH MFR'S INSTRUCTION.

REVISIONS:

4			
3			
2			
1	TN	11/7/08	ADD CALLOUT FOR ITEM #14 AND NOTE FOR S.S. MATING FLANGE & TEE

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BFS INDUSTRIES, LLC
BUTNER, NORTH CAROLINA

DESCRIPTION	80MSX ZER-O-PAC
S.O.#	08-736-D
JOB	DA TRAILER
CUSTOMER	WARE ENERGY
Scale: 26x	DRAWING No. 08736DC
Drawn: TN	Rev. 1
Apprvd:	
Date: 9/5/08	

Demo version (http://www.verypdf.com)